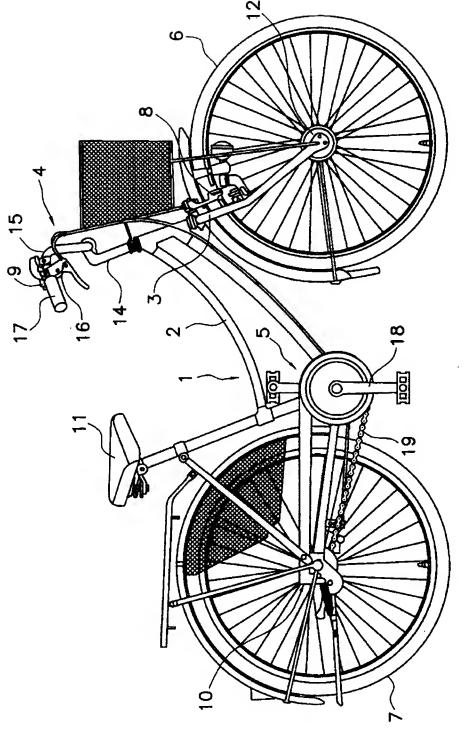
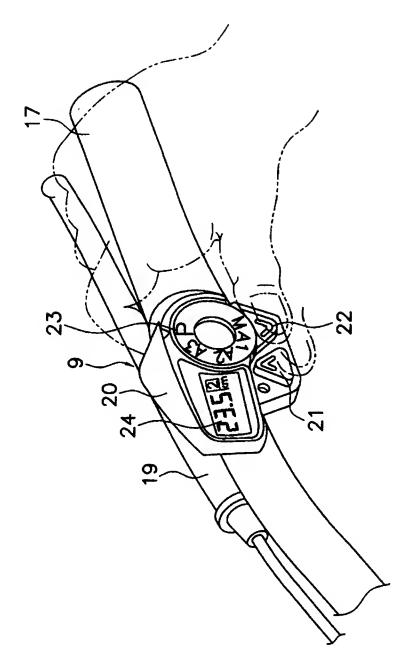
Fig. 1





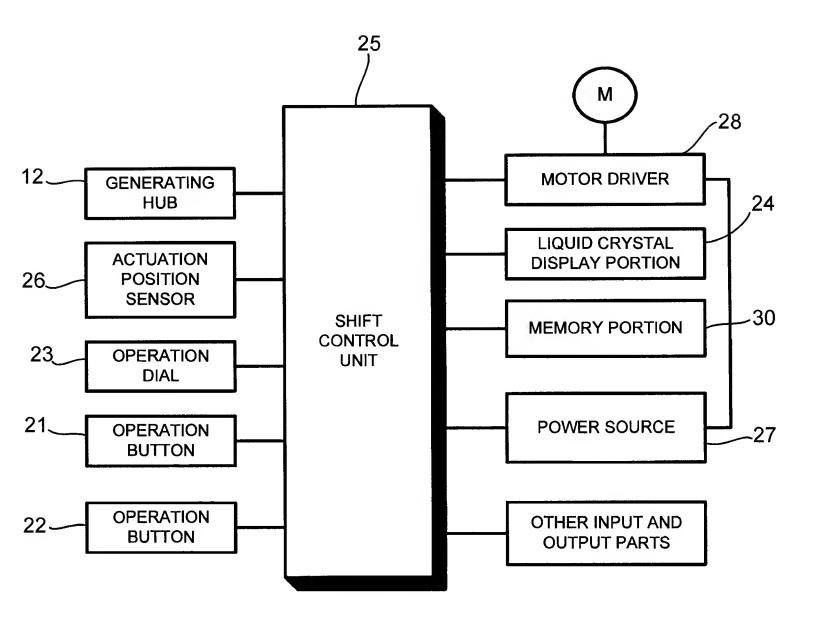


Fig. 3

Fig. 4

SHIFT	UPSHIFT PERIOD		2 ND DOWN PERIOD (D		1 ST DOWN PERIOD (E	
1	43.5	U (1)	0	D2 (1)	0	D1 (1)
2	30.1	U (2)	45.8	D2 (2)	48.3	D1 (2)
3	255	U (3)	31.7	D2 (3)	33.4	D1 (3)

Fig. 5

	RATE OF ROTATION OF CRANK IMMEDIATELY BEFORE SHIFTING (rpm)	NUMBER OF DETERMINATIONS	DECISION TIME (s)	PULSATION PERIOD (s)
D2 (3)	42.5	20	0.72	0.71
D1 (3)	30	1	0.05	1
D2 (2)	42.5	15	0.74	0.71
D1 (2)	30	1	0.07	1
U (2)	60	15	0.52	0.5
U (1)	60	11	0.52	0.5

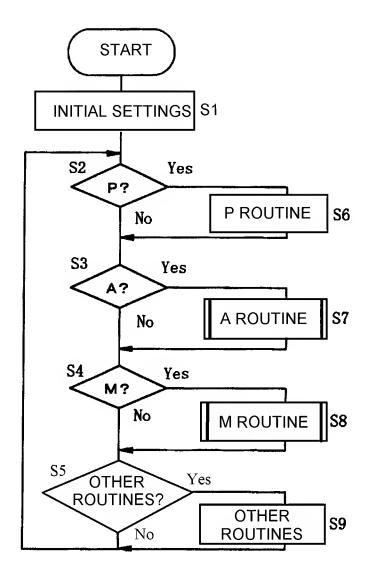
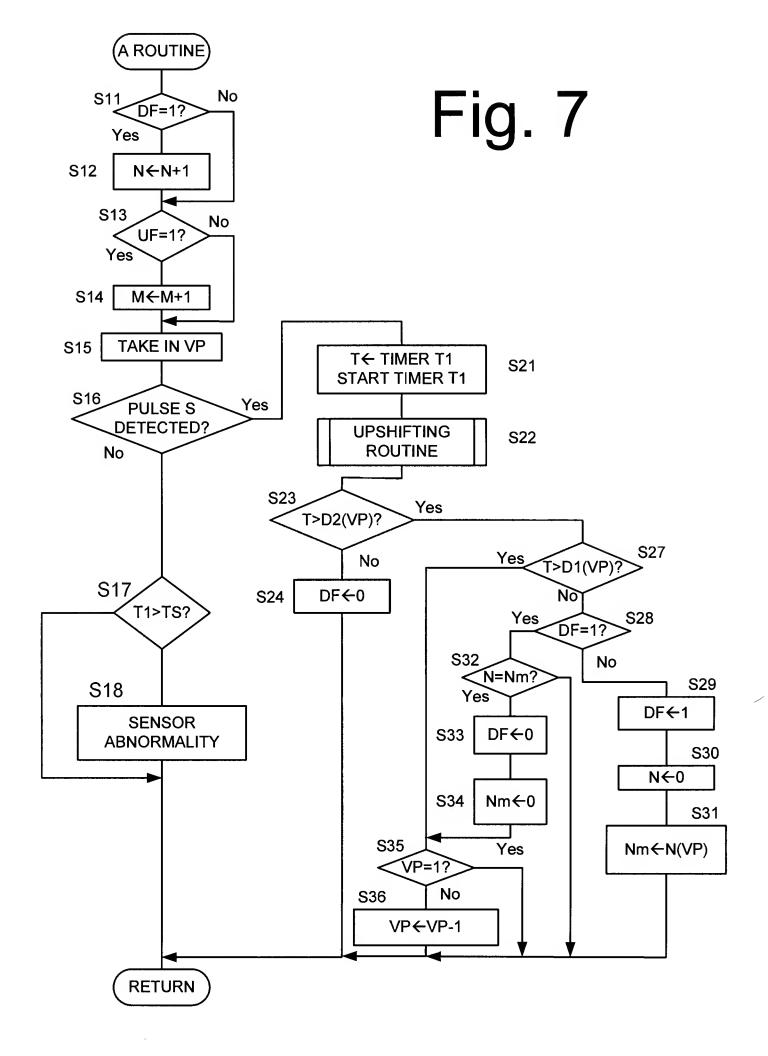


Fig. 6



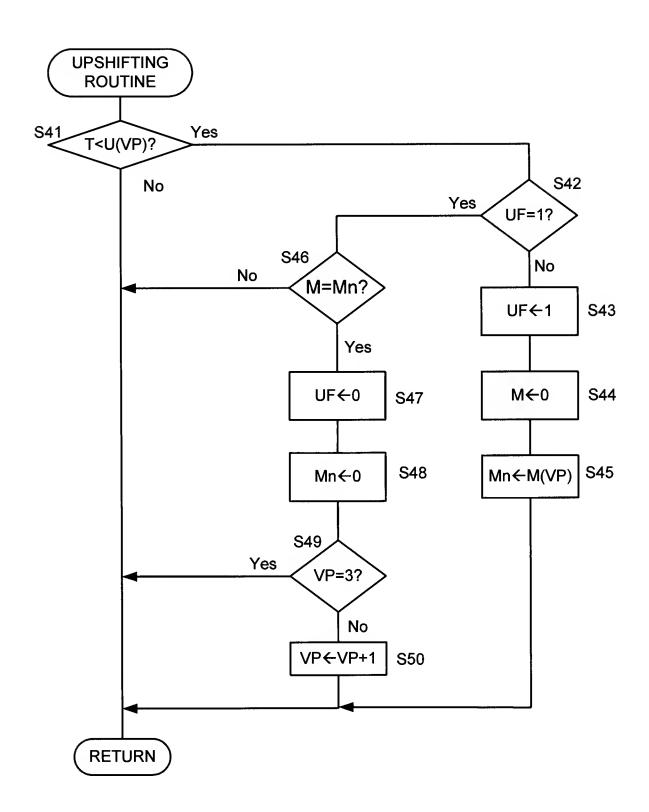


Fig. 8

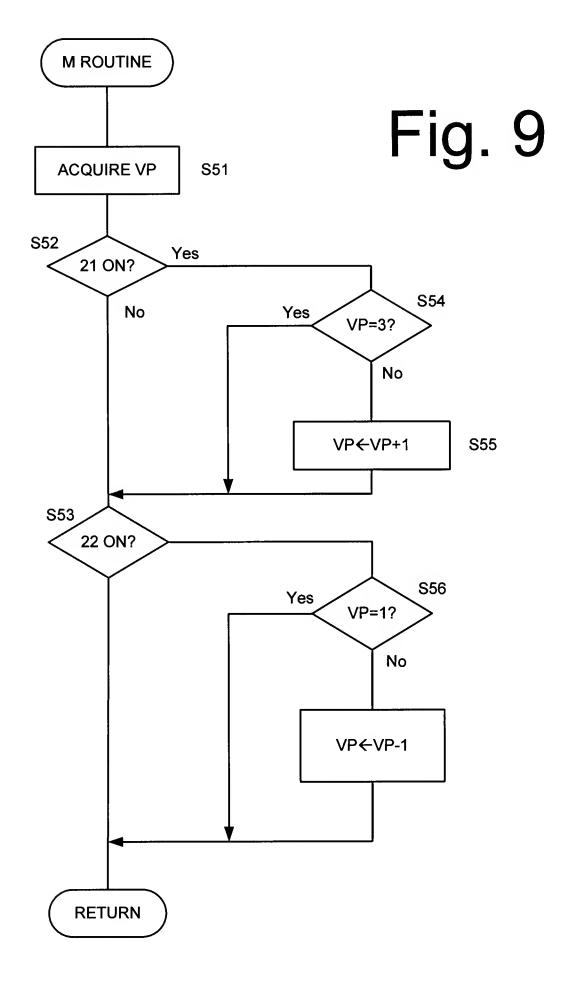


Fig. 10(A)

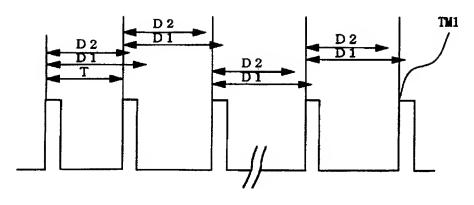
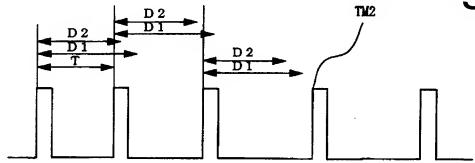


Fig. 10(B)



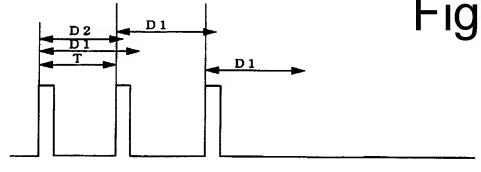


Fig. 10(C)

Fig. 11

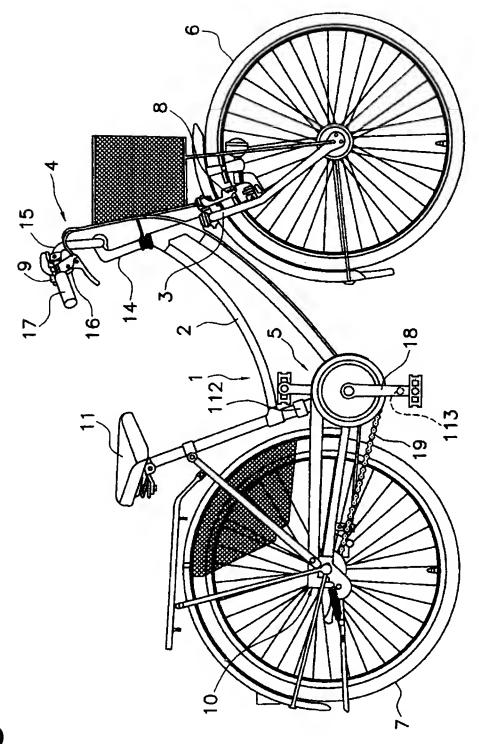


Fig. 12

SHIFT	UPSHIFTING		2 ND DOWNSHIFTING		1 ST DOWNSHIFTING	HIFTING
LEVEL	PERIOD (U)	J) (ms)	PERIOD (D2) (ms)		THRESHOLD VALUE) VALUE
					(D1) (ms)	
1	0.92	U (1)	0	D2 (1)	0	D1 (1)
2	0.92	U (2)	1.47	D2 (2)	2	D1 (2)
3	002	(3)	1.47	D2 (3)	2	D1 (3)

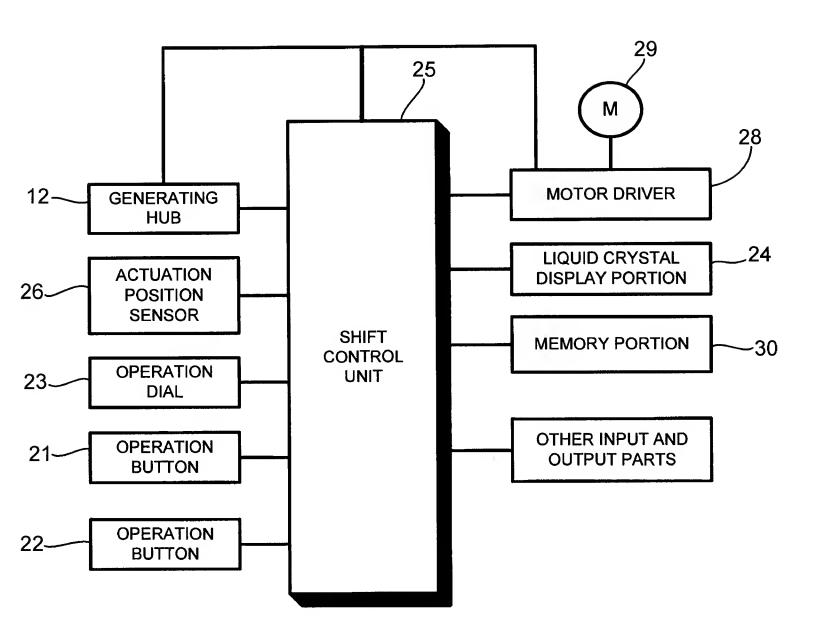


Fig. 13